



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3690-1
Job Sheet 171889



Part No: D3690-1

Job Qty: 5 ea *3 ea*

Part Name: Glareshield



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/22/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV C IPP Rev A New Issue 08/04/28 DL verified by:DD IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec IPP Rev:C 08-10-07 revC as per dwg DD verified by:EC Ipp Rev. D Add Step 115 Dry Material 10/04/21 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	5 pcs		2/22/18	0.00	0.00	Purchasing		<i>AT 18/02/26</i>
140	Packaging	5 pcs		2/22/18	0.00	0.00	Packaging2		<i>DAS 13 9-89</i>
150	QC	5 pcs		2/22/18	0.00	0.00	QC6		<i>38 11</i>
170	Packaging	5 pcs		2/22/18	0.00	0.00	Packaging3-1		<i>9-89</i>
180	QC21-SA	5 Ea		2/22/18	0.00	0.00	QC21		

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location: *39006*
180 - QC21- Final Inspection - Work Order Release

FEB 09 2018

DAS 13 9-89

DAS 21 9-89

FEB 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3690-1P	Glareshield	5 pcs (1 ea)	110-Purchasing	
MLEXS.093-F6006-02	GE Plastics Lexan Sheet (Black)	131.6250 sf (26.325 ea)	110-Purchasing	

50 456.5 78.975

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D3690-1P	5	0	0
	MLEXS.093-F6006-02	132	342	0

Part Specifications

Specifications could not be found.

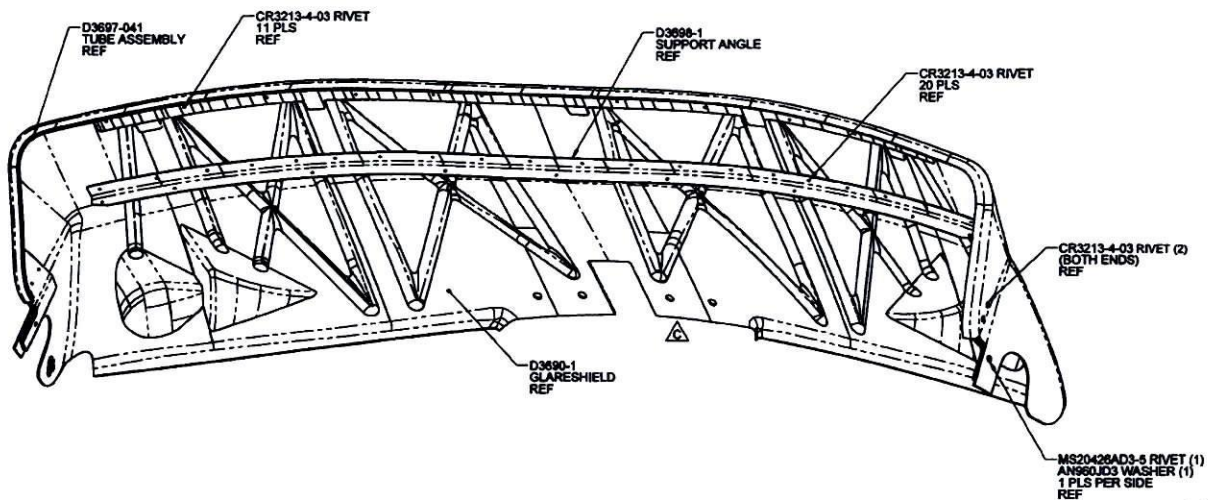
Plex 2/9/18 7:17 AM dart.lavoie.chantal



Glareshield

PART NO: D3690 - 1
Serial No/Batch: S045652
Revision:
Operation: Packaging
Change No:

Mfg Date: 02/26/18
Job No: 171889



PART LIST

QTY -41	PART NUMBER	DESCRIPTION
X	D3690-041	GLARESHIELD ASSEMBLY
1	D3690-1	GLARESHIELD
1	D3697-041	TUBE ASSEMBLY
1	D3698-1	SUPPORT ANGLE
2	AN590J03	WASHER (OR NAS1149DN332J)
2	MS20426AD3-5	RIVET
35	CR3213-4-03	RIVET

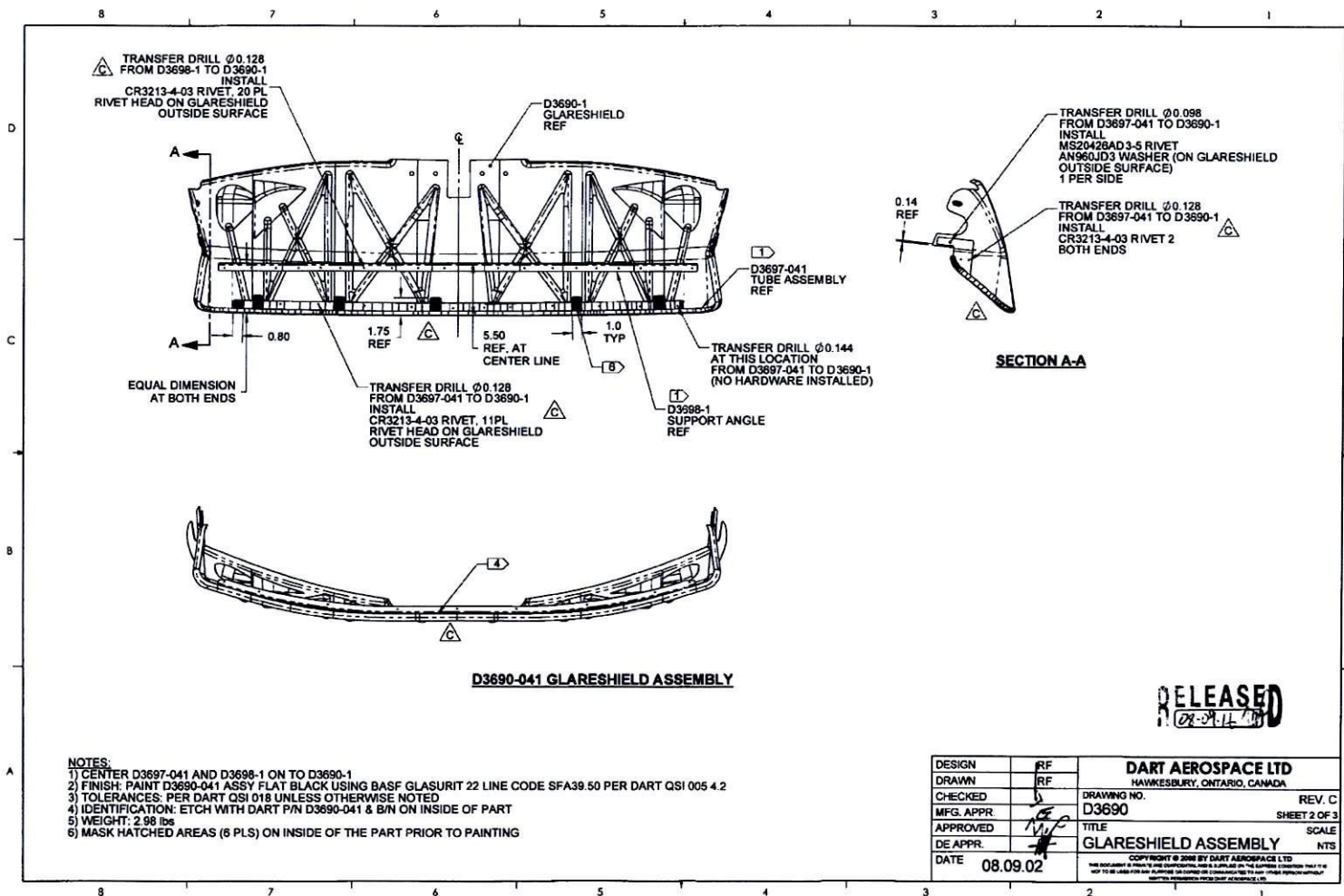
D3690-041 GLARESHIELD ASSEMBLY

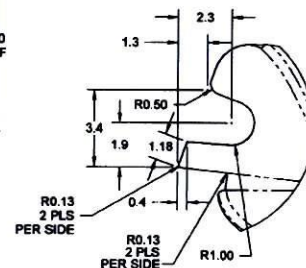
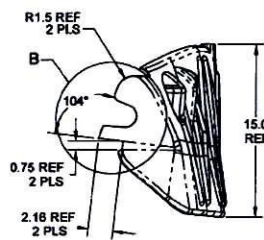
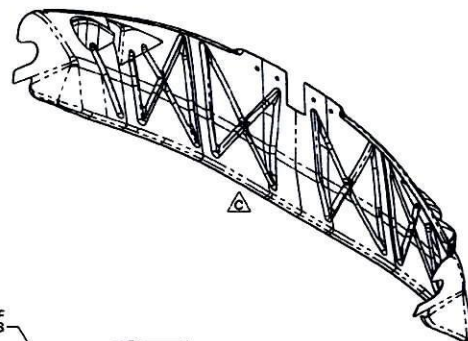
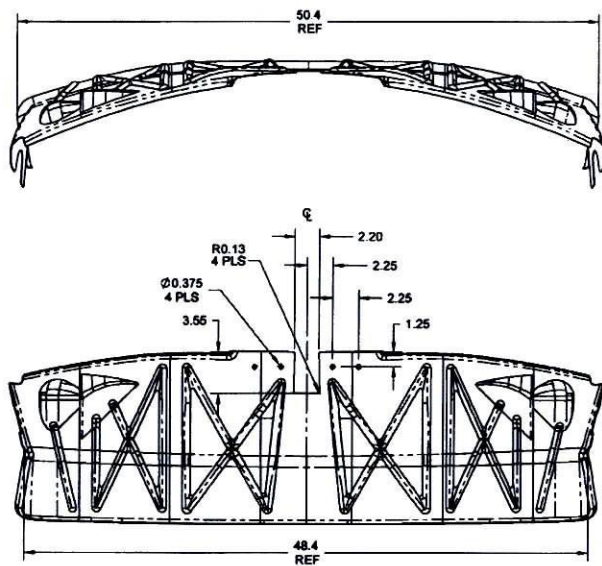
C	SHEET 1 PL MS20426AD3-5 RIVET WAS MS20426AD3-4, CR3213-4-03 RIVET WAS MS20426AD3-4, WASHER QTY WAS 6 (VIEWS UPDATED ACCORDINGLY). RIVETS ON SHEET 1 CHANGED TO REF QTY. RIVETS ON SHEET 2 CHANGED TO THINNY CALLOUTS. SHADING REMOVED FROM ALL VIEWS FOR CLARITY.	AJS	08.09.02
B	ADD FINISH COAT 8 1/2 TYP. SHEET 2 ZONES A,B & C,S; ADD MIN THICKNESS. SHEET 3 ZONE A,B	RF	08.08.24
A	NEW ISSUE	RF	08.05.28
REV.	DESCRIPTION	BY	DATE
DESIGN	RF		
DRAWN	RF		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.09.02		

DART AEROSPACE LTD
HAMKESBURY, ONTARIO, CANADA
DRAWING NO. **D3690** REV. C
SHEET 1 OF 3
TITLE **GLARESHIELD ASSEMBLY** SCALE NTS

COPYRIGHT © 2002 BY DART AEROSPACE LTD
THIS DRAWING IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.

RELEASED





D3690-1 GLARESHIELD

NOTES:

- 1) MATERIAL: F6006 SUEDE/POLISHED 701 BLACK FLAT LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-02)
- 2) TOOLING: THERMOFORM PER MOLD DT9010 PER QSI 022
TRIM PER MOLD SCRIBE LINES EXCEPT WHERE NOTED
- 3) FINISH: NONE
- 4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 7) IDENTIFICATION: NONE
- 8) WEIGHT: 2.5 lbs
- 9) MINIMUM THICKNESS AFTER FORMING IS 0.040

RELEASED
02-21-1979

DETAILS
SCALE 2X
THIS VIEW FOR REFERENCE ONLY

DESIGN	RF	DART AEROSPACE LTD	
DRAWN	RF	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	RF	D3690	SHEET 3 OF 3
APPROVED	RF	TITLE	SCALE
DE APPR.	RF	GLARESHIELD ASSEMBLY	NTS
DATE	08.09.02	COPYRIGHT © 2002 BY DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039006**

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO039006

PO Date: 2/9/18

Due Date: 2/22/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
Phone: clavoie@dartaero.com

E-MAILED
FEB 09 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3690-1P			Glareshield As Per Dwg D3690 Rev. C	Firmed	2/22/18	5 pcs	0 pcs 3x	5 pcs AT 180.226	\$220.00/pcs	\$1,100.00

Line Item Note job 171889

Grand Total: \$1,100.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 2/9/18 12:50 PM dart.lavoie.chantal

DAS
11
9-89

DAS
38
9-89

FEB 27 2018

Packing Slip



115 Applewood Crescent
Concord, ON, L4K 5C1
PLASTECHONLINE.COM
P- 416 736 0004
F- 416 736 0010

Shipment Number: 27223
Shipment Date: 02/22/2018
BOL Number:
Customer Key: C1887
Salesperson: MIKE AUBE
Page Number: 1 of 1

B DART AEROSPACE LTD.
I 1270 ABERDEEN STREET
L HAWKESBURY ON K6A 1K7
L CA
T Attn: DALE BATES
O Buyer Contact: ROBERT ABOUD

S DART AEROSPACE
H 1270 ABERDEEN STREET
I HAWKESBURY ON K6A 1K7
P CA
T Attn: ROBERT ABOUD
O

Purchase Order
39006
Carrier Account #

Sales Order
SO-022175

Ship Via
FREIGHTCOM INC. -

Incoterms
EX WORKS

Payment Method
PPD/CHG
Tracking Number
1Z39WY871496386677

Item Number - Revision Description

D3690-1P - Rev.: C GLARESHIELD ASSEMBLY

AS PER DWG D3690 REV C

HS Code: 3920.61.1000 - OTHER Country of Origin : CA

Quantity UOM
Shipped

3 EA

Number of Containers

Gross Weight

Shipped By

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 39006

SO # 022175

Part #	<u>D3690-1P</u>	Qty.	<u>3</u>	Batch #	<u>-001</u>
Description	<u>GLARESHIELD ASSEMBLY</u>	Material usage	<u>3 SHEETS</u>	Lot#	<u>M127208</u>
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: 
(Approved QA Signatory)

Date: FEB. 22, 2018 C O F C # 039

Page: 1 of 1

Plas-Tech Inc. 115 Applewood Cres. Concord, Ontario L4K 5C1 Tel: (416) 736-0004 Fax: (416) 736-0010

Email: info@plasteconline.com, Web: www.plasteconline.com